

Thursday, February 12, 2015 11:20:46 AM

Page 1

Run	Start	*NR1*
	Stop	*NR2*

[illegible]

Work Order ID 129499

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129499

Page 2

Item ID: D4379-5 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Wearplate Cup
Start Date: 2/12/2015 Start Qty: 100.00 ***100*** Cust Item ID:
Required Date: 2/12/2015 Req'd Qty: 100.00 ***100*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							DAS
120						100	0		40
QC	Memo	0.00							9-89
Quality Control									
130	Identify as per dwg & Stock Location: <u>W/A 44</u>	0.00				100	0	15-2-23	
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							15/2/23
140									
QC	Memo	0.00							
Quality Control									

Handwritten signature and date 15-2-23

Picklist Print

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Page 1

Work Order ID: 129499

129499

Parent Item: D4379-5

D4379-5

Parent Item Name: Wearplate Cup

Start Date: 2/12/2015

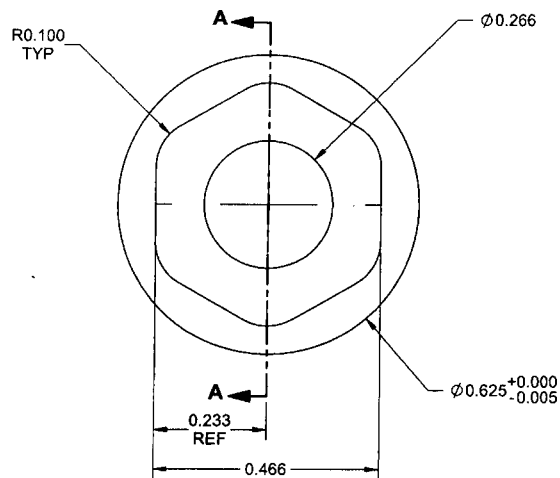
Required Date: 2/12/2015

Start Qty: 100.00

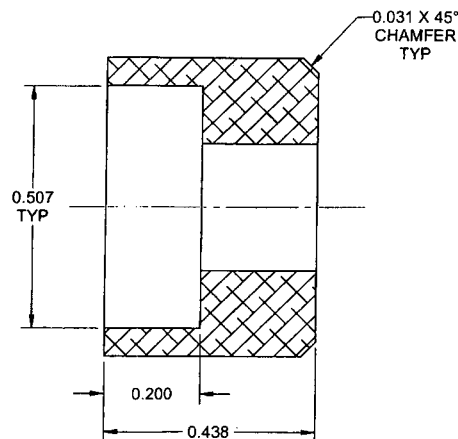
Required Qty: 100.00

Comments: IPP REV:A NEW ISSUE 14-04-01 JLM VERIFIED BY:DD

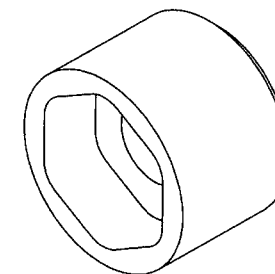
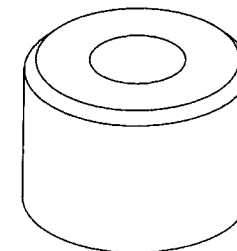
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R1.000		Purchased	No				f	24.5000		5		DAS 37 9-89	
M304R1 000									**			15-02-22	
304 round bar 1.00													
				<u>Location</u>				<u>Loc Qty</u>					
				MAT029				24.5					
				m128005				24.5					
										<u>5 St.</u>			



D4379-1 WEARPLATE CUP



SECTION A-A



mf
#129499-

RELEASED

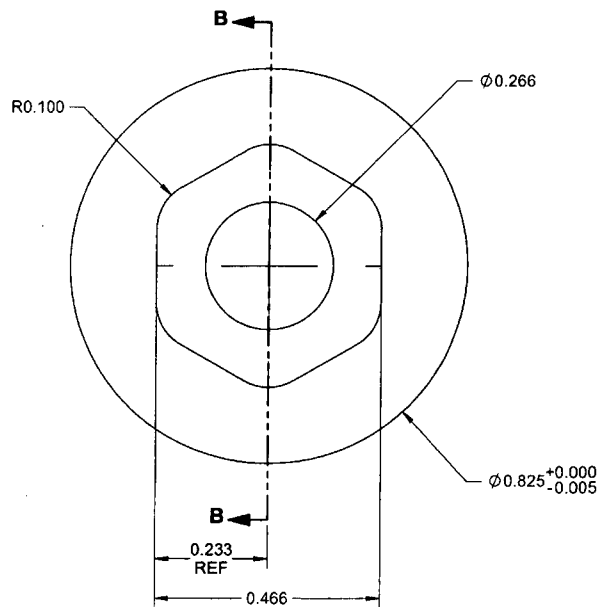
2014 MAR 28. *q*
ECN 14-544

NOTES:

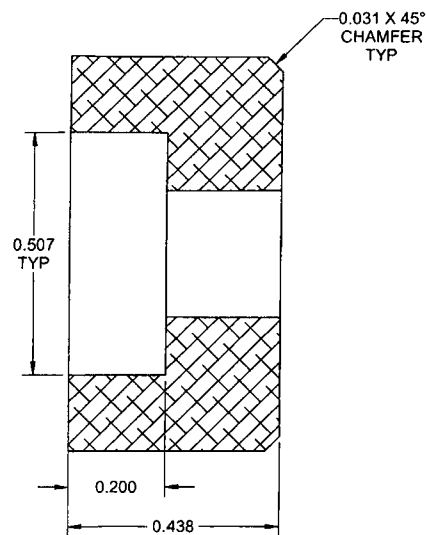
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR PER ASTM A276
REF. DART SPEC M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

C	ADD D4379-5 WEARPLATE CUP	DB	14.03.19
B	ADD D4379-3 WEARPLATE CUP	AP	12.07.04
A	NEW ISSUE	AJS	11.03.22
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO.	REV. C
MFG. APPR.	DD	D4379	SHEET 1 OF 3
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	WEARPLATE CUP	NTS
DATE	14.03.19	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

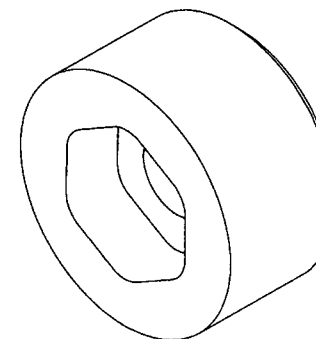
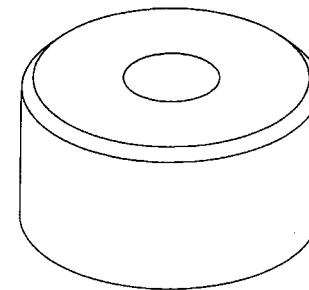
APPROVED



D4379-3 WEARPLATE CUP



SECTION B-B



RELEASED

2014 MAR 29 *q*

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR PER ASTM A276
REF. DART SPEC M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.05 lbs

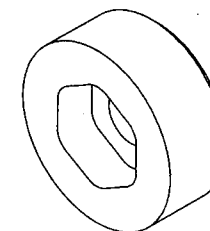
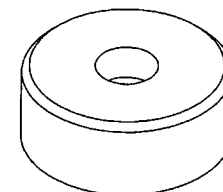
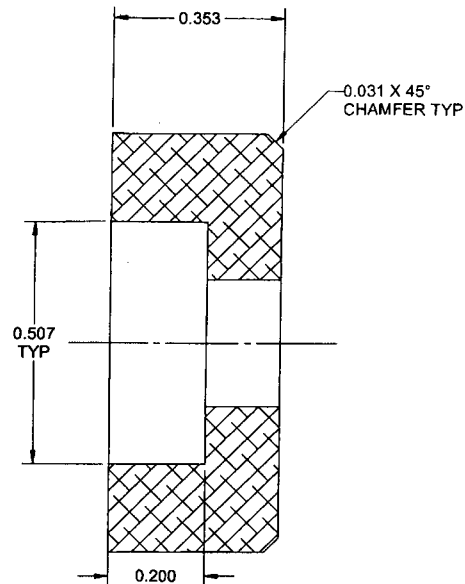
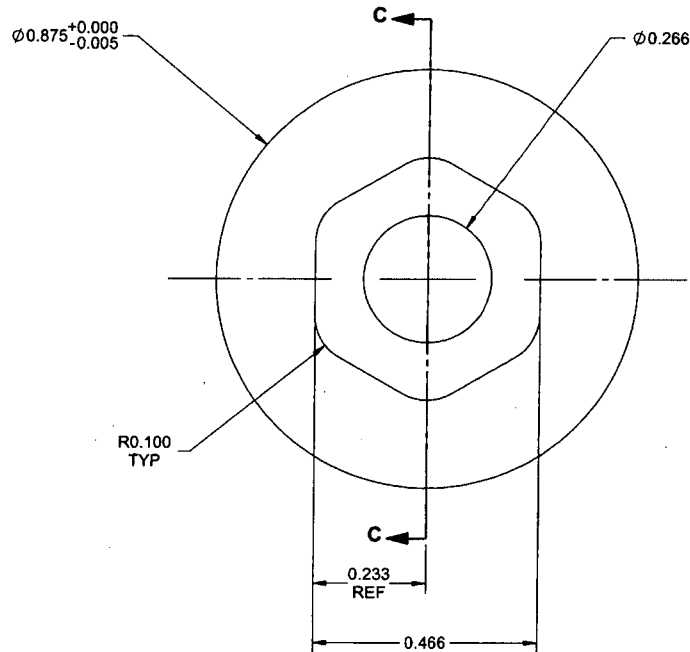
APPROVED

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO.	REV. C
MFG. APPR.	DD	D4379	SHEET 2 OF 3
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	WEARPLATE CUP	NTS
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8 7 6 5 4 3 2 1

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D



SECTION C-C

D4379-5 WEARPLATE CUP

RELEASED

2014 MAR 29 *q*

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR PER ASTM A276
REF. DART SPEC M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.05 lbs

APPROVED

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO.	REV. C
MFG. APPR.	DD	D4379	SHEET 3 OF 3
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	WEARPLATE CUP	NTS
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